

Brett Martin Twinwall Fittings Range

Compatibility Chart

List of BBA-certificated polyethylene twinwall pipes and associated seals suitable for use with Brett Martin Twinwall Drainage Fittings described in BBA Certificate 10/H168

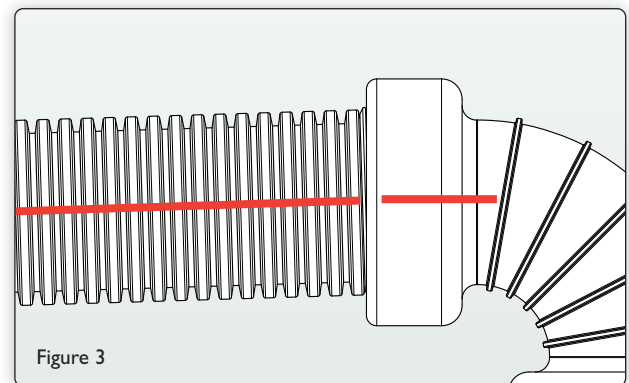
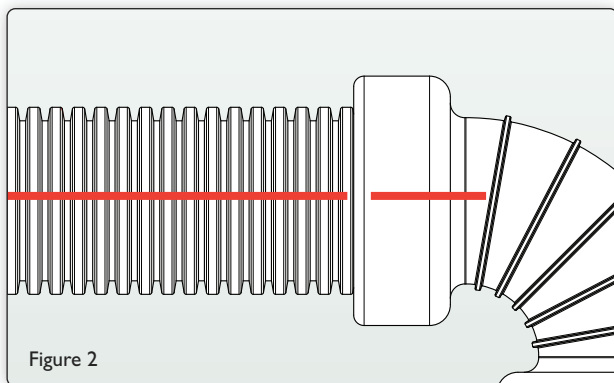
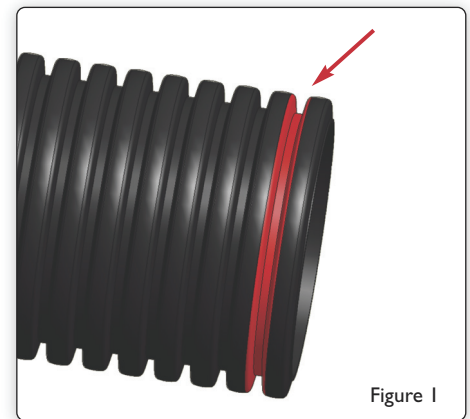


BBA Certificate Number ⁽¹⁾ , Product/Detail Sheet Number	Manufacturer	Sheet Issue Number/Date	Nominal size of pipe (mm)
02/H068, PSI ⁽²⁾	Polypipe	Second issue 16 June 2008	150, 225, 300
08/H138, PSI ⁽²⁾	Polypipe	First issue 2 October 2008	150, 225, 300
02/H069, PSI ⁽²⁾	JFC	First issue 18 July 2011	150, 225, 300
02/H070, PSI ⁽²⁾	Wavin	First issue 19 October 2009	150, 225, 300
09/H145, PSI ⁽²⁾	Naylor Drainage	Third issue 22 July 2010	150, 225, 300
07/H130, PSI ⁽²⁾	Cherry	First issue 30 April 2008	150, 225, 300

- (1) Readers should ensure they are using the current Certificate and Product/Detail Sheet by visiting the BBA website: www.bbacerts.co.uk on which these documents are available.
- (2) The Certificate number and Product Sheet number are found on the top right of the front page of the Certificate and the issue number and date of issue are on the bottom left of the front page of the Certificate.

Assembly of Twinwall Pipe and Fittings

1. Always use the pipe manufacturers recommended seal.
2. On the pipe, lubricate the groove between the ribs into which the seal will be inserted. Industry recommended lubricants should be used, such as water based gel or fluid, or a silicone spray.
3. Follow the pipe manufacturers recommendations into which groove the seal should go i.e. between the 1st and 2nd rib or between the 2nd and 3rd rib. We would always recommend between the 1st and 2nd rib as this ensures the seal reaches greatest depth in the socket (see Figure 1).
4. Lubricate the inside of the socket using industry recommended lubricants.
5. Put the end of the pipe into the socket mouth.
6. **Line up the axis of the pipe with the axis of the socket i.e. get the pipe and socket in a straight line (Figure 2).**



7. If any difficulty is encountered, start with the pipe at a slight angle to the socket, this will give a small lead for the seal into the socket (Figure 3).
8. Push the pipe into the socket until it is inserted to maximum depth.
9. If mechanical aid is required (bar and lever) place a plate over the end of the pipe to spread the load evenly and prevent damage.