

**Made to Measure, Cast Iron, Square Hole Grilles
Free Area and Dimensions**

4" (100mm) High (item MTM4)

Hole size 10x10mm, 5 Rows, Plate Thickness 9mm,
Top and Bottom Borders 10mm, End borders and rib thickness 4-6mm

Made to measure size (mm)	Item code	Number of columns	Free area mm ²
93 x 100	MTM4S	5	2500
110 x 100	MTM4S	6	3000
127 x 100	MTM4S	7	3500
145 x 100	MTM4S	8	4000
162 x 100	MTM4S	9	4500
180 x 100	MTM4S	10	5000
197 x 100	MTM4S	11	5500
214 x 100	MTM4M	12	6000
232 x 100	MTM4M	13	6500
248 x 100	MTM4M	14	7000
265 x 100	MTM4M	15	7500
283 x 100	MTM4M	16	8000
300 x 100	MTM4M	17	8500
319 x 100	MTM4M	18	9000
336 x 100	MTM4M	19	9500
353 x 100	MTM4M	20	10000
370 x 100	MTM4M	21	10500
388 x 100	MTM4M	22	11000
407 x 100	MTM4M	23	11500
424 x 100	MTM4M	24	12000
442 x 100	MTM4M	25	12500
458 x 100	MTM4L	26	13000
475 x 100	MTM4L	27	13500

Made to measure size (mm)	Item Code	Number of columns	Free Area mm ²
493 x 100	MTM4L	28	14000
510 x 100	MTM4L	29	14500
527 x 100	MTM4L	30	15000
545 x 100	MTM4L	31	15500
562 x 100	MTM4L	32	16000
580 x 100	MTM4L	33	16500
597 x 100	MTM4L	34	17000
614 x 100	MTM4L	35	17500
632 x 100	MTM4L	36	18000
649 x 100	MTM4L	37	18500
666 x 100	MTM4L	38	19000
683 x 100	MTM4L	39	19500
702 x 100	MTM4L	40	20000
719 x 100	MTM4L	41	20500
732 x 100	MTM4L	42	21000
753 x 100	MTM4L	43	21500
770 x 100	MTM4L	44	22000
788 x 100	MTM4L	45	22500
805 x 100	MTM4L	46	23000
823 x 100	MTM4L	47	23500
841 x 100	MTM4L	48	24000
857 x 100	MTM4L	49	24500
875 x 100	MTM4L	50	25000
892 x 100	MTM4L	51	25500

All dimensions + or - 2mm

Made to measure gratings can be supplied drilled or undrilled for fixing.
If fitting copper flyscreen mesh, allow for reduction of free area of 33%

4" (100mm) Wide (item MTM4)

Slim Gratings

Hole size 10x10mm, 5 Columns, Plate Thickness 9mm,
Top and Bottom Borders and rib thickness 4-6mm, End borders 10mm

Made to measure size (mm)	Item code	Number of Rows	Free area mm2
40 x 100	MTM4S	2	1000
58 x 100	MTM4S	3	1500
76 x 100	MTM4S	4	2000

**Made to Measure, Cast Iron, Square Hole Grilles
Free Area and Dimensions**

5" (127mm) High (item MTM5)

Hole size 14x14mm, 5 Rows, Plate Thickness 14mm,
Top and Bottom Borders 15mm, End borders and rib thickness 4-6mm

Made to measure size (mm)	Item code	Number of columns	Free area mm2
108 x 127	MTM5S	5	4900
128 x 127	MTM5S	6	5880
148 x 127	MTM5S	7	6860
169 x 127	MTM5S	8	7840
190 x 127	MTM5S	9	8820
210 x 127	MTM5M	10	9800
232 x 127	MTM5M	11	10780
252 x 127	MTM5M	12	11760
273 x 127	MTM5M	13	12740
294 x 127	MTM5M	14	13720
314 x 127	MTM5M	15	14700
335 x 127	MTM5M	16	15680
356 x 127	MTM5M	17	16660
376 x 127	MTM5M	18	17640
397 x 127	MTM5M	19	18620
418 x 127	MTM5M	20	19600
439 x 127	MTM5M	21	20580
460 x 127	MTM5L	22	21560
481 x 127	MTM5L	23	22540
501 x 127	MTM5L	24	23520

Made to measure size (mm)	Item Code	Number of columns	Free Area mm2
521 x 127	MTM5L	25	24500
542 x 127	MTM5L	26	25480
563 x 127	MTM5L	27	26460
584 x 127	MTM5L	28	27440
605 x 127	MTM5L	29	28420
626 x 127	MTM5L	30	29400
646 x 127	MTM5L	31	30380
666 x 127	MTM5L	32	31360
687 x 127	MTM5L	33	32340
707 x 127	MTM5L	34	33320
728 x 127	MTM5L	35	34300
748 x 127	MTM5L	36	35280
769 x 127	MTM5L	37	36260
790 x 127	MTM5L	38	37240
810 x 127	MTM5L	39	38220
831 x 127	MTM5L	40	39200
852 x 127	MTM5L	41	40180
872 x 127	MTM5L	42	41160
892 x 127	MTM5L	43	42140

All dimensions + or - 2mm

Made to measure gratings can be supplied drilled or undrilled for fixing.
If fitting copper flyscreen mesh, allow for reduction of free area of 33%

5" (127mm) Wide (item MTM5)

Slim Gratings

Hole size 14x14mm, 5 Column, Plate Thickness 14mm,
Top and Bottom Borders and Rib Thickness 4- 6mm, End borders 15mm

Made to measure size (mm)	Item code	Number of Rows	Free area mm2
46 x 127	MTM5S	2	2000
68 x 127	MTM5S	3	3000
88 x 127	MTM5S	4	4000

**Made to Measure, Cast Iron, Square Hole Grilles
Free Area and Dimensions**

6" (152mm) High (item MTM6)

Hole size 13x13mm, 6 Rows, Plate Thickness 12mm,
Top and Bottom Borders 18mm, End borders and rib thickness 4-6mm

Made to measure size (mm)	Item code	Number of columns	Free area mm ²
107 x 151	MTM6S	5	5000
128 x 151	MTM6S	6	5880
148 x 151	MTM6S	7	6860
169 x 151	MTM6S	8	7840
191 x 151	MTM6S	9	8820
211 x 151	MTM6M	10	9800
232 x 151	MTM6M	11	10780
253 x 151	MTM6M	12	11760
274 x 151	MTM6M	13	12740
295 x 151	MTM6M	14	13720
316 x 151	MTM6M	15	14700
337 x 151	MTM6M	16	15680
358 x 151	MTM6M	17	16660
378 x 151	MTM6M	18	17640
399 x 151	MTM6M	19	18620
420 x 151	MTM6M	20	19600
441 x 151	MTM6M	21	20580
462 x 151	MTM6L	22	21560
483 x 151	MTM6L	23	22540

Made to measure size (mm)	Item Code	Number of columns	Free Area mm ²
503 x 151	MTM6L	24	24500
524 x 151	MTM6L	25	25480
545 x 151	MTM6L	26	26460
566 x 151	MTM6L	27	27440
587 x 151	MTM6L	28	28420
608 x 151	MTM6L	29	29400
629 x 151	MTM6L	30	30380
649 x 151	MTM6L	31	31360
669 x 151	MTM6L	32	32340
690 x 151	MTM6L	33	33320
711 x 151	MTM6L	34	34300
733 x 151	MTM6L	35	35280
752 x 151	MTM6L	36	36260
773 x 151	MTM6L	37	37240
794 x 151	MTM6L	38	38220
814 x 151	MTM6L	39	39200
835 x 151	MTM6L	40	40180
856 x 151	MTM6L	41	41160

All dimensions + or - 2mm

Made to measure gratings can be supplied drilled or undrilled for fixing.
If fitting copper flyscreen mesh, allow for reduction of free area of 33%

6" (152mm) Wide (item MTM6)

Slim Gratings

Hole size 13x13mm, 6 Columns, Plate Thickness 12mm,
Top and Bottom Borders and Rib Thickness 4-6mm, End borders 18mm

Made to measure size (mm)	Item code	Number of Rows	Free area mm2
47 x 151	MTM6S	2	2000
66 x 151	MTM6S	3	3000
88 x 151	MTM6S	4	4000

**Made to Measure, Cast Iron, Square Hole Grilles
Free Area and Dimensions**

7" (178mm) High (item MTM7)

Hole size 14x14mm, 8 Rows, Plate Thickness 12mm,
Top and Bottom Borders 11mm, End borders and rib thickness 4-6mm

Made to measure size (mm)	Item code	Number of columns	Free area mm2
160 x 178	MTM7S	8	12000
179 x 178	MTM7S	9	13500
198 x 178	MTM7S	10	15000
217 x 178	MTM7M	11	16500
236 x 178	MTM7M	12	18000
255 x 178	MTM7M	13	19500
274 x 178	MTM7M	14	21000
294 x 178	MTM7M	15	22500
314 x 178	MTM7M	16	24000
333 x 178	MTM7M	17	25500
352 x 178	MTM7M	18	27000
371 x 178	MTM7M	19	28500
390 x 178	MTM7M	20	30000
410 x 178	MTM7M	21	31500
430 x 178	MTM7M	22	33000
449 x 178	MTM7M	23	34500
469 x 178	MTM7L	24	36000
488 x 178	MTM7L	25	37500
508 x 178	MTM7L	26	39000

Made to measure size (mm)	Item Code	Number of columns	Free Area mm2
527 x 178	MTM7L	27	40500
547 x 178	MTM7L	28	42000
566 x 178	MTM7L	29	43500
586 x 178	MTM7L	30	45000
605 x 178	MTM7L	31	46500
625 x 178	MTM7L	32	48000
643 x 178	MTM7L	33	49500
662 x 178	MTM7L	34	51000
682 x 178	MTM7L	35	52500
701 x 178	MTM7L	36	54000
720 x 178	MTM7L	37	55500
740 x 178	MTM7L	38	57000
759 x 178	MTM7L	39	58500
778 x 178	MTM7L	40	60000
797 x 178	MTM7L	41	61500
817 x 178	MTM7L	39	63000
837 x 178	MTM7L	40	64500
857 x 178	MTM7L	41	66000

7" (178mm) Wide (item MTM7)

Slim Gratings

Hole size 14x14mm, 8 Columns, Plate Thickness 12mm,
Top and Bottom Borders and Rib thickness 4-6mm, End borders 11mm

Made to measure size (mm)	Item code	Number of Rows	Free area mm2
45 x 178	MTM7S	2	3100
63 x 178	MTM7S	3	4700
83 x 178	MTM7S	4	6300

All dimensions + or - 2mm

Made to measure gratings can be supplied drilled or undrilled for fixing.
If fitting copper flyscreen mesh, allow for reduction of free area of 33%

**Made to Measure, Cast Iron, Square Hole Grilles
Free Area and Dimensions**

8" (200mm) High (item MTM8)

Hole size 15x15mm, 8 Rows, Plate Thickness 12mm,
Top and Bottom Borders 16mm, End borders and rib thickness 4-6mm

Made to measure size (mm)	Item code	Number of columns	Free area mm2
180 x 200	MTM8S	8	14400
201 x 200	MTM8S	9	16200
222 x 200	MTM8M	10	18000
245 x 200	MTM8M	11	19800
266 x 200	MTM8M	12	21600
288 x 200	MTM8M	13	23400
310 x 200	MTM8M	14	25200
331 x 200	MTM8M	15	27000
353 x 200	MTM8M	16	28800
375 x 200	MTM8M	17	30600
397 x 200	MTM8M	18	32400
419 x 200	MTM8M	19	34200
441 x 200	MTM8M	20	36000
462 x 200	MTM8L	21	37800
484 x 200	MTM8L	22	39600
506 x 200	MTM8L	23	41400

Made to measure size (mm)	Item Code	Number of columns	Free Area mm2
527 x 200	MTM8L	24	43200
548 x 200	MTM8L	25	45000
570 x 200	MTM8L	26	46800
592 x 200	MTM8L	27	48600
614 x 200	MTM8L	28	50400
636 x 200	MTM8L	29	52200
658 x 200	MTM8L	30	54000
679 x 200	MTM8L	31	55800
701 x 200	MTM8L	32	57600
724 x 200	MTM8L	33	59400
746 x 200	MTM8L	34	61200
768 x 200	MTM8L	35	63000
790 x 200	MTM8L	36	64800
812 x 200	MTM8L	37	66600
834 x 200	MTM8L	38	68400

8" (200mm) Wide (item MTM8)

Slim Gratings

Hole size 15x15mm, 8 Columns, Plate Thickness 12mm,
Top and Bottom Borders and Rib Thickness 4-6mm, End borders 16mm

Made to measure size (mm)	Item code	Number of Rows	Free area mm2
49 x 200	MTM8S	2	4000
69 x 200	MTM8S	3	5500
91 x 200	MTM8S	4	7000

All dimensions + or - 2mm

Made to measure gratings can be supplied drilled or undrilled for fixing.
If fitting copper flyscreen mesh, allow for reduction of free area of 33%

**Made to Measure, Cast Iron, Square Hole Grilles
Free Area and Dimensions**

9" (227mm) High (item MTM9)

Hole size 15x15mm, 10 Rows, Plate Thickness 12mm,
Top and Bottom Borders 10mm, End borders and rib thickness 4-6mm

Made to measure size (mm)	Item code	Number of columns	Free area mm2
208 x 227	MTM9M	10	22500
228 x 227	MTM9M	11	24750
249 x 227	MTM9M	12	27000
269 x 227	MTM9M	13	29250
290 x 227	MTM9M	14	31500
310 x 227	MTM9M	15	33750
330 x 227	MTM9M	16	36000
351 x 227	MTM9M	17	38250
372 x 227	MTM9M	18	40500
392 x 227	MTM9M	19	42750
413 x 227	MTM9M	20	45000
433 x 227	MTM9M	21	47250
453 x 227	MTM9L	22	49500
474 x 227	MTM9L	23	51750
494 x 227	MTM9L	24	54000
514 x 227	MTM9L	25	56250
535 x 227	MTM9L	26	58500

Made to measure size (mm)	Item Code	Number of columns	Free Area mm2
555 x 227	MTM9L	27	60750
576 x 227	MTM9L	28	63000
596 x 227	MTM9L	29	65250
616 x 227	MTM9L	30	67500
636 x 227	MTM9L	31	69750
657 x 227	MTM9L	32	72000
678 x 227	MTM9L	33	74250
698 x 227	MTM9L	34	76500
718 x 227	MTM9L	35	78750
738 x 227	MTM9L	36	81000
759 x 227	MTM9L	37	83250
779 x 227	MTM9L	38	85500
799 x 227	MTM9L	39	87750
820 x 227	MTM9L	40	90000
840 x 227	MTM9L	41	92250
860 x 227	MTM9L	42	94500

9" (227mm) Wide (item MTM9)

Slim Gratings

Hole size 15x15mm, 10 Columns, Plate Thickness 12mm,
Top and Bottom Borders and Rib Thickness 4-6mm, End borders 10mm

Made to measure size (mm)	Item code	Number of Rows	Free area mm2
45 x 227	MTM9M	2	4500
65 x 227	MTM9M	3	6750
86 x 227	MTM9M	4	9000

All dimensions + or - 2mm

Made to measure gratings can be supplied drilled or undrilled for fixing.
If fitting copper flyscreen mesh, allow for reduction of free area of 33%

**Made to Measure, Cast Iron, Square Hole Grilles
Free Area and Dimensions**

10" (253mm) High (item MTM10)

Hole size 15x15mm, 10 Rows, Plate Thickness 13mm,
Top and Bottom Borders 21mm, End borders and rib thickness 4-6mm

Made to measure size (mm)	Item code	Number of columns	Free area mm ²
246 x 253	MTM10M	11	24750
268 x 253	MTM10M	12	27000
289 x 253	MTM10M	13	29250
310 x 253	MTM10M	14	31500
332 x 253	MTM10M	15	33750
354 x 253	MTM10M	16	36000
375 x 253	MTM10M	17	38250
398 x 253	MTM10M	18	40500
419 x 253	MTM10M	19	42750
441 x 253	MTM10M	20	45000
464 x 253	MTM10L	21	47250
485 x 253	MTM10L	22	49500
507 x 253	MTM10L	23	51750
529 x 253	MTM10L	24	54000

Made to measure size (mm)	Item Code	Number of columns	Free Area mm ²
550 x 253	MTM10L	25	56250
572 x 253	MTM10L	26	58500
594 x 253	MTM10L	27	60750
615 x 253	MTM10L	28	63000
637 x 253	MTM10L	29	65250
659 x 253	MTM10L	30	67500
681 x 253	MTM10L	31	69750
703 x 253	MTM10L	32	72000
724 x 253	MTM10L	33	74250
746 x 253	MTM10L	34	76500
769 x 253	MTM10L	35	78750
790 x 253	MTM10L	36	81000
812 x 253	MTM10L	37	83250
833 x 253	MTM10L	38	85500

10" (253mm) Wide (item MTM10)

Slim Gratings

Hole size 15x15mm, 10 Columns, Plate Thickness 13mm,
Top and Bottom Borders and Rib Thickness 4-6mm, End borders 21mm

Made to measure size (mm)	Item code	Number of Rows	Free area mm ²
47 x 253	MTM10M	2	4500
69 x 253	MTM10M	3	6750
91 x 253	MTM10M	4	9000

All dimensions + or - 2mm

Made to measure gratings can be supplied drilled or undrilled for fixing.
If fitting copper flyscreen mesh, allow for reduction of free area of 33%

**Made to Measure, Cast Iron, Square Hole Grilles
Free Area and Dimensions**

11" (273mm) High (item MTM11)

Hole size 15x15mm, 11 Rows, Plate Thickness 13mm,
Top and Bottom Borders 20mm, End borders and rib thickness 4-6mm

Made to measure size (mm)	Item code	Number of columns	Free area mm ²
265 x 273	MTM11M	12	30000
287 x 273	MTM11M	13	32500
308 x 273	MTM11M	14	35000
331 x 273	MTM11M	15	37500
352 x 273	MTM11M	16	40000
374 x 273	MTM11M	17	42500
396 x 273	MTM11M	18	45000
418 x 273	MTM11M	19	47500
440 x 273	MTM11M	20	50000
463 x 273	MTM11L	21	52500
484 x 273	MTM11L	22	55000
506 x 273	MTM11L	23	57500
528 x 273	MTM11L	24	60000

Made to measure size (mm)	Item Code	Number of columns	Free Area mm ²
549 x 273	MTM11L	25	62500
571 x 273	MTM11L	26	65000
593 x 273	MTM11L	27	67500
614 x 273	MTM11L	28	70000
635 x 273	MTM11L	29	72500
657 x 273	MTM11L	30	75000
679 x 273	MTM11L	31	77500
701 x 273	MTM11L	32	80000
722 x 273	MTM11L	33	82500
744 x 273	MTM11L	34	85000
768 x 273	MTM11L	35	87500
790 x 273	MTM11L	36	90000
812 x 273	MTM11L	37	92500
833 x 273	MTM11L	38	95000

11" (273mm) Wide (item MTM11)

Slim Gratings

Hole size 15x15mm, 11 Columns, Plate Thickness 13mm,
Top and Bottom Borders and rib thickness 4-6mm, End borders 20mm

Made to measure size (mm)	Item code	Number of Rows	Free area mm ²
46 x 273	MTM11M	2	5000
67 x 273	MTM11M	3	7500
89 x 273	MTM11M	4	10000

All dimensions + or - 2mm

Made to measure gratings can be supplied drilled or undrilled for fixing.
If fitting copper flyscreen mesh, allow for reduction of free area of 33%

**Made to Measure, Cast Iron, Square Hole Grilles
Free Area and Dimensions**

12" (300mm) High (item MTM12)

Hole size 14x14mm, 13 Rows, Plate Thickness 12mm,
Top and Bottom Borders 15mm, End borders and rib thickness 4-6mm

Made to measure size (mm)	Item code	Number of columns	Free area mm ²
278 x 300	MTM12M	13	32500
300 x 300	MTM12M	14	35000
321 x 300	MTM12M	15	37500
342 x 300	MTM12M	16	40000
363 x 300	MTM12M	17	42500
385 x 300	MTM12M	18	45000
407 x 300	MTM12M	19	47500
428 x 300	MTM12M	20	50000
449 x 300	MTM12M	21	52500
470 x 300	MTM12L	22	55000
491 x 300	MTM12L	23	57500
512 x 300	MTM12L	24	60000
533 x 300	MTM12L	25	62500

Made to measure size (mm)	Item Code	Number of columns	Free Area mm ²
555 x 300	MTM12L	26	65000
576 x 300	MTM12L	27	67500
597 x 300	MTM12L	28	70000
619 x 300	MTM12L	29	72500
640 x 300	MTM12L	30	75000
662 x 300	MTM12L	31	77500
683 x 300	MTM12L	32	80000
704 x 300	MTM12L	33	82500
725 x 300	MTM12L	34	85000
746 x 300	MTM12L	35	87500
768 x 300	MTM12L	36	90000
790 x 300	MTM12L	37	92500
812 x 300	MTM12L	38	95000
833 x 300	MTM12L	39	97500

**12" (300mm) Wide (item MTM12)
Slim Gratings**

Hole size 14x14mm, 13 columns, Plate Thickness 12mm,
Top and Bottom Borders and rib thickness 4-6mm, End borders 15mm

Made to measure size (mm)	Item code	Number of Rows	Free area mm ²
49 x 300	MTM12M	2	5000
71 x 300	MTM12M	3	7500
92 x 300	MTM12M	4	10000

All dimensions + or - 2mm

Made to measure gratings can be supplied drilled or undrilled for fixing.
If fitting copper flyscreen mesh, allow for reduction of free area of 33%

**Made to Measure, Cast Iron, Square Hole Grilles
Free Area and Dimensions**

15" (380mm) High (item MTM15)

Hole size 15x15mm, 17 Rows, Plate Thickness 14mm,
Top and Bottom Borders 13mm, End borders and rib thickness 4-6mm

Made to measure size (mm)	Item code	Number of columns	Free area mm ²
325 x 380	MTM15M	15	57375
347 x 380	MTM15M	16	61200
368 x 380	MTM15M	17	65025
389 x 380	MTM15M	18	68850
412 x 380	MTM15M	19	72675
432 x 380	MTM15M	20	76500
453 x 380	MTM15M	21	80325
474 x 380	MTM15L	22	84150
495 x 380	MTM15L	23	87975
516 x 380	MTM15L	24	91800
537 x 380	MTM15L	25	95625
559 x 380	MTM15L	26	99450
579 x 380	MTM15L	27	103275

Made to measure size (mm)	Item Code	Number of columns	Free Area mm ²
600 x 380	MTM15L	28	107100
623 x 380	MTM15L	29	110925
644 x 380	MTM15L	30	114750
666 x 380	MTM15L	31	118575
687 x 380	MTM15L	32	122400
708 x 380	MTM15L	33	126225
729 x 380	MTM15L	34	130050
750 x 380	MTM15L	35	133875
772 x 380	MTM15L	36	137700
793 x 380	MTM15L	37	141525
815 x 380	MTM15L	38	145350
836 x 380	MTM15L	39	149175

15" (380mm) Wide (item MTM15)

Slim Gratings

Hole size 15x15mm, 17 Columns, Plate Thickness 14mm,
Top and Bottom Borders and rib thickness 4-6mm, End borders 13mm

Made to measure size (mm)	Item code	Number of columns	Free area mm ²
43 x 380	MTM15M	2	7650
64 x 380	MTM15M	3	11500
85 x 380	MTM15M	4	15350

All dimensions + or - 2mm

Made to measure gratings can be supplied drilled or undrilled for fixing.
If fitting copper flyscreen mesh, allow for reduction of free area of 33%